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D3411-3**Job Sheet 181711****Part No:** D3411-3**Job Qty:** 100 ea**Part Name:** Washer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 8/7/18**Job Tracking No:****Due Date:** 8/8/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV A IPP A 05.10.19 New issue KJ/EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		8/8/18	0.00	0.00	Start Up Machining-2		18/8/18 JSD
100	Hardinge	100 pcs		8/8/18	0.00	5.64	Hardinge		18/8/18 JSD
120	QC	100 pcs		8/8/18	0.00	0.00	QC8		18/8/18 JSD
130	Packaging	100 pcs		8/8/18	0.00	0.00	Packaging3-1		18/8/18 JSD
140	QC21-SA	100 Ea		8/8/18	0.00	0.00	QC21		18/8/18 JSD

Part Op 100 - Turn as per Folio FA591 Rev: _____ & Dwg D3411 Rev: _____ Deburr & Tumble as per Dwg D3411
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - LOACTION : FP001
 140 - QC21- Final Inspection - Work Order Release

DAS
21
9-88

AUG 8 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.000	Delrin Round Bar 1" Color: Black	1.3600 ft (.0136 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.000	1	16	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.875inches ± 0.010	0.885 0.865		
2	Washer	0.203inches + 0.005 - 0.010	0.208 0.193		
3	Washer	0.063inches ± 0.010	0.073 0.053		

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Container No: S099749



Part: D3411-3

Job No: 181711

Serial No/Batch: S099749

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/07/18